

TUBE	IMPERIAL	CENTRELINE BEND RADIUS (CLR)	PUSH ROLL
Ø3.18	1/8"	15CLR (8mm)	
Ø4.76	3/16"	15CLR (8mm)	
Ø6.35	1/4"	15CLR (17mm)	Yes
Ø8 - Ø7.94	5/16"	15CLR (15mm), 17CLR (15mm), 20CLR (15mm), 37CLR (15mm)	
Ø9.5	3/8"	15CLR (15mm), 20CLR (15mm), 25CLR (15mm), 41CLR (15mm)	
Ø10	Metric	15CLR (15mm), 21CLR (15mm), 29CLR (15mm)	
Ø12.7	1/2"	20 CLR(20mm), 25CLR (15mm/ 30mm), 41CLR (20mm), 46CLR (20mm)	Yes
Ø13.5	17/32"	45 CLR (45mm)	
Ø14	Metric	46CLR(40mm)	
Ø14.2	9/16"	41CLR (40mm)	
Ø15	Metric	50CLR (30mm)	
Ø15.8	5/8"	27CLR (25mm), 32CLR (38mm), 37CLR (38mm), 41CLR (30mm), 46CLR (30mm), 50CLR (30mm), 56CLR (25mm), 75CLR (40mm)	Yes
Ø18		36CLR (65mm)	
Ø19.05	3/4"	32CLR (38mm), 37CLR (38mm), 50CLR (38mm), 60CLR (38mm),71CLR (35mm), 75CLR (38mm), 100CLR (38mm), 145CLR (27mm)	Yes
Ø20	Metric	40CLR (45mm), 45CLR (45mm) 75mm (45mm)	
Ø22		70CLR (80mm)	
Ø22.2	7/8"	37CLR (45mm), 45CLR (45mm), 60CLR (45mm), 70CLR (80mm), 75CLR, (45mm), 100CLR (45mm)	Yes
Ø25.4	1"	37CLR (50mm), 50CLR (60mm), 63CLR (60mm), 75CLR (60mm), 100CLR (60mm), 140CLR (60mm)	Yes
Ø28.6	1 1/8"	52CLR (60mm) 64CLR (65mm)	
Ø31.8	1 1/4"	45CLR (80mm), 48CLR (65/80mm), 57CLR (65/80), 60CLR (80mm), 70CLR (80mm), 75CLR (65/80mm), 100CLR(80mm), 127CLR (80mm), 150CLR (55mm)	Yes
Ø35.0	Metric	82CLR (70mm)	
Ø38		50CLR (30mm)	
Ø38.1	1 1/2"	50CLR (30mm), 57CLR (65/80), 66CLR, 75CLR (65/80mm), 82CLR, 101.6CLR, 127CLR (80mm), 150CLR (55mm)	
Ø40	Metric	80CLR (80mm), 133CLR (80mm)	
Ø44.45	1 3/4"	66CLR (110mm), 76CLR(110mm), 89CLR (110mm), 115CLR (110mm), 133CLR (110mm), 200CLR (90mm)	
Ø46	Metric	100CLR (125mm)	
Ø48.3	Metric	57CLR (85mm), 72CLR (85mm), 100CLR, 120CLR (110mm), 130CLR (85mm), 150CLR (110mm), 200CLR (110mm)	
Ø50.8	2"	76CLR (125mm), 100CLR (125mm), 150CLR (125mm), 200CLR (125mm)	
Ø63.5	2 1/2"	95CLR (160mm), 125CLR (160mm)	
Ø76.2	3"	114CLR (190/220mm), 150CLR (190), 228CLR (185mm)	
Ø88.9	3 1/2"	134CLR (205mm), 240CLR (205mm)	
Ø101.6	4"	152CLR (280mm), 270CLR(280mm)	

PIPE	
10NB (1/4" NB)	32CLR (38mm), 50CLR (38mm), 60CLR (30mm)
15NB (1/2" NB)	45CLR (30mm), 50CLR (30mm), 60CLR (30mm)
20NB (3/4" NB)	36CLR (65mm), 42CLR, 45CLR (65mm), 70CLR (65mm), 100CLR (65mm), 140CLR (65mm)
25NB (1" NB)	57CLR (68/120mm), 65CLR (40/80mm), 90CLR (80mm), 127CLR (80mm), 140CLR (80mm)
32NB (1 1/4" NB)	90CLR (100mm), 100CLR (100mm), 110CLR (100mm), 113CLR (100mm), 127CLR (100mm), 140CLR (100mm), 200CLR (100mm)
40NB (1 1/2" NB)	57CLR - Sch40 only (85mm), 72CLR (85/150mm), 100CLR (110mm), 120CLR (110mm), 130CLR, 150CLR (110mm), 200CLR (110mm)
50NB (2" NB)	91CLR (120mm), 110CLR (150mm), 150CLR (150mm), 250CLR (150mm)
65NB (2 1/2" NB)	115CLR (110/190mm), 150CLR (190mm), 228CLR (185mm)
65NB - Line Pipe - Ø73.02	150CLR (170mm)
80NB (3" NB)	134CLR (205mm), 240CLR (205mm)
90NB (3 1/2" NB)	152CLR (230mm), 270CLR (230mm)
100NB (4" NB)	250CLR (250mm), 300CLR (260mm)
ROUND BAR	
Ø6 / Ø6.35	15CLR (17mm)
Ø8 - Ø7.94	15CLR (15mm), 17CLR (15mm), 20CLR (15mm)
Ø10	15CLR (15mm), 21CLR (15mm), 29CLR (15mm)
Ø12	15CLR (20mm), 20CLR (20mm), 22CLR (20mm), 25CLR (20mm), 41CLR (20mm), 56CLR (20mm)
Ø14.2	41CLR (30mm), 46CLR (30mm)
Ø15.8 - Ø16	27CLR (20mm), 32CLR (22mm), 37CLR (55mm), 41CLR (30mm), 46CLR (30mm), 56CLR (25mm), 75CLR (40mm)
Ø20	37CLR (55mm), 45CLR (45mm)
Ø22.2	37CLR (55mm), 45CLR (45mm), 60CLR (45mm),
Ø24	37CLR (40mm)
Ø25 - Ø25.4	37CLR (55mm), 50CLR (55mm), 63CLR (55mm), 75CLR (55mm)
Ø31.8 - Ø32	75CLR (65mm), 100CLR (65mm), 127CLR (80mm)
Ø38	40CLR (40mm)
Ø46	100CLR (125mm)
Ø50	100CLR (125mm), 150CLR (125mm), 200CLR (125mm)

RHS/SHS	
12.7x25.4	21CLR (50mm), 75CLR (60mm)
19x19	32CLR (70mm), 36CLR (50mm)
20x20	80CLR (65mm), 135CLR (35mm)
25x25	48CLR (80mm), 75CLR (80mm), 110CLR (90mm)
32x32	<b>134CLR (100mm), 134CLR (100mm)</b>
35x35	<b>120CLR (100mm)</b>
38x38	228CLR (80mm)
40x40	120CLR (100mm), 180CLR (100mm)
50x50	150CLR (165mm), 200CLR (165mm), 265CLR (165mm)
50x25	127CLR (150mm)
65x35	130CLR (180mm)
75x50	236 (150mm)
2 AXIS ROLLING - TUBE	Ø12.7, Ø15.8, Ø19.05, Ø22.2, Ø25.4, Ø31.8, Ø50.8
2 AXIS ROLLING - BAR	Ø10, Ø20
2 AXIS ROLLING - PIPE	8NB, 20NB, 25NB, 32NB, 40NB
2 AXIS ROLLING - SQUARE	19.05 x 19.05, 22.2 x 22.2, 25.4 x 25.4
SECTION ROLLING - TUBE	Ø19.05, Ø25.4, Ø31.8, Ø38.1, Ø44.5, Ø50.8 (1xset nylon rollers s/s), Ø63.5, Ø76.2
SECTION ROLLING - PIPE	15NB, 20NB, 25NB, 32NB (nylon rollers s/s), 40NB, 50NB, 65NB, 80NB
	*All flat bar, angle, RHS and SHS up to 75mm capacity for rolling.